



PICCOLO



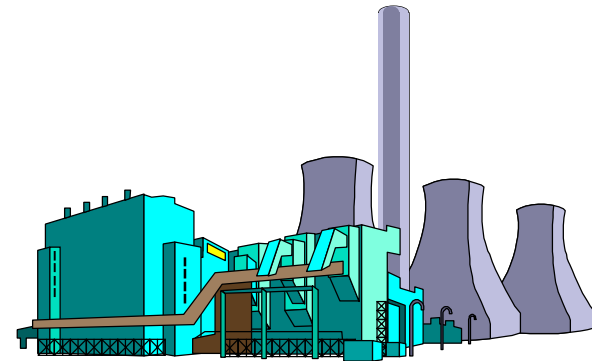
Presentation Topics

- Applications with Piccolo Series
- Hardware
- Software
- Integration / Networks
- Examples of applications
- Today and future
- Conclusion



Application with Piccolo Series

- Great solution for automation with low number of inputs and outputs points
- Aplicações com vários grupos de poucos pontos
- CPU with low cost
- CPU with integrated I/O
- High power processing
- It allows local HMI or network connection





Hardware

- CPU
 - Clock: 15 Mhz
 - LEDs indicators for CPU status
 - Watch Dog Timer
 - Memory: 16/32K RAM e 16/32K E2PROM
- I/O Points
 - Input: 24Vdc
 - Output: Relay and/or Transistor
 - Analog points: (I/O configurable)
 - High speed Counter inputs (up to 10kHz)
 - Expand up to 132 I/O
- Dimensions (h x w x d): 117 x 92 x 98 mm
- Interface: Local HMI or ALNET-I Net





Hardware

PL 101

8I+6O

1 port

RS-232C

PL102

14I+10O
2 Analog I/O
2 Counters

1 port

RS-232C

PL103

16I+16O
2 Analog I/O
2 Counters

1 port

RS-232C/485

PL104

16I+16O
2 Analog I/O
2 Counters

3 ports

RS-232C/485

PL105

8I+6O

3 ports

RS-232C/485



Piccolo : Software Mastertool



- Language structured by blocks and relays
- Programming by TAGs
- Windows platform
- On-line programming



Integration / Networks

- HMIs connection:
 - Foton Series
 - Different SCADAs
 - HMIs with ALNET-I interface
- ALNET-I connection:
 - Supervision
 - Controlling
 - Maintenance
 - Integration



Aplicattions

- Applications with few I/O points:
 - Controlling Machines
 - Manufacturer Machines
 - Positioning Machines
- Applications with various groups of points
 - Building automation
 - Lab work bench (universities, schools).
- Installations where the machine plant is changed several times
- Installations where space is critic

