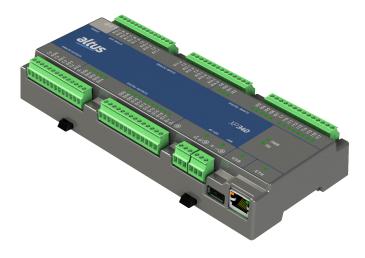
Nexto Series

## 1. Product Description

Nexto Xpress is a powerful compact Programmable Logic Controller (PLC) part of Nexto Series family of controllers and I/O modules. Nexto Xpress delivers high-speed processing power in a compact design with embedded I/O. There are several options to choose from, allowing the best solution for entry-level applications.

This product portfolio targets small control systems, offering models containing from a few digital inputs and outputs up to options with 43 I/O points concentrated in a single controller, including analog inputs and outputs with temperature support (RTD sensors). In case of additional I/O needs, the system can be easily expanded using expansion modules (see section Related Products). Additionally, the number of I/O points can be further expanded through remote (distributed) I/O devices communicating via protocols such as CANopen, EtherNet/IP, PROFINET and MODBUS.

Nexto Xpress is suitable for small applications and remote distributed I/O. It may be applied in verticals such as infrastructure, building automation, water, wastewater, food, textiles, factory automation, machines and several other OEM solutions, including motion control applications. The inclusion of an integrated firewall provides enhanced protection and security for the systems, safeguarding data integrity and mitigating potential cyber threats. Additionally, the controller is an ideal solution for complementing big applications along with Nexto Series portfolio, extending the range of applications using the same technology and engineering environment. This is a great advantage for OEMs and systems integrators with needs of small to large applications.



Its main features are:

- Compact design
- DIN rail mount
- High-speed 32-bit ARM-based processor
- 10/100 Mpbs Ethernet interface with protocols like OPC UA, EtherNet/IP, PROFINET, MODBUS and MQTT (full list on this document)
- CAN interface
- User web pages (Webvisu)
- Firewall
- Remote I/O Mode, allowing I/O expansion through CANopen
- PLCopen Motion Control Part 1 function block support
- High density of I/O (up to 43 I/O points in a single controller)
- Optoisolated digital inputs
- Optoisolated transistor digital outputs
- Multi-purpose analog inputs (voltage and current)
- RTD analog inputs
- USB Host port
- LEDs for inputs/outputs state indication and diagnostics
- Real-time clock (RTC)

## 2. Ordering Information

### 2.1. Included Items

The product package has the following items:

- Compact PLC module
- Connectors

The following code should be used to purchase the product:

Code	Description
XP300	High-Speed Compact PLC with 16 DI, 16 DO Transistor, 1 Ethernet, 1 RS-485 Serial and CANopen Master
XP315	High-Speed Compact PLC with 16 DI, 16 DO Transistor, 5 V/I AI, 2 RTD AI (3 wire), 1 Ethernet, 1 RS-485 Serial and CANopen Master
XP325	High-Speed Compact PLC with 16 DI, 16 DO Transistor, 5 V/I AI, 2 RTD AI (3 wire), 4 AO, 1 Ethernet, 1 RS-485 Serial and CANopen Master
XP340	High-Speed Compact PLC with 16 DI, 16 DO Transistor, 5 V/I AI, 2 RTD AI (3 wire), 4 AO, 1 Ethernet, 1 RS-485 Serial, CANopen Master and user web pages support
XP350	High-Speed Compact PLC with motion control support, 16 DI, 16 DO Transistor, 5 V/I AI, 2 RTD AI (3 wire), 1 Ethernet, 1 RS-485 Serial and CANopen Master

Table 1: Nexto Xpress Controller Models

## 3. Related Products

The following products must be purchased separately when necessary:

Code	Description	
MT8500	MasterTool IEC XE	
NX9202	RJ45-RJ45 2 m Cable	
NX9205	RJ45-RJ45 5 m Cable	
NX9210	RJ45-RJ45 10 m Cable	
AL-2600	RS-485 network branch and terminator	
AL-2306	RS-485 cable for MODBUS or CAN network	
AL-1766	CFDB9-Terminal Block Cable	
FBS-USB-232M9 Universal USB-Serial converter cable / 2m		
XP900	TP-Link nano Wireless 150 Mbps USB Adapter TL-WN725N (only available in Brazil)	
AMJG0808	Simple cable RJ45-RJ45 2 m	
XP101	Nexto Xpress Expansion, 16 DI 24 Vdc	
XP106 Nexto Xpress Expansion, 8 DI 24 Vdc and 6 DO Relay		
XP201 Nexto Xpress Expansion, 16 DO Transistor		
TLE3-21100	Gateway IoT Industrial	

Table 2: Related Products

**Notes:** 

**MT8500:** MasterTool IEC XE is available in four different versions: LITE, BASIC, PROFESSIONAL and ADVANCED. For more details, please check MasterTool IEC XE User Manual - MU299609.

**NX92xx:** Cable for programming the CPUs of the Nexto Series and Ethernet point-to-point with another device with Ethernet interface communication.



**AL-2600:** This module is used for branch and termination of RS-485 networks. For each network node, an AL-2600 is required. The AL-2600 that are at the ends of network must be configured with termination, except when there is a device with active internal termination, the rest must be configured without termination.

AL-2306: Two shielded twisted pairs cable without connectors, used for networks based on RS-485 or CAN.

**AL-1766:** Cable with a female DB9 connector and terminals for communication between HMI P2 and Nexto Xpress/NX3003 controllers.

FBS-USB-232M9: Cable for use as a USB-Serial converter on the USB interface of Xpress controllers.

AMJG0808: Cable for programming the CPUs.

XP101 / XP106 / XP201: CANopen expansion modules.

## 4. Product Features

### 4.1. General Features

	XP300	XP315	XP325	XP340	XP350
Digital Inputs	12				
Fast Inputs	4				
Digital Outputs			12		
Fast Outputs			4		
Max. number of high-speed counters			1		
Max. number of external interruptions			2		
Max. number of PTO outputs			2		
Max number of VFO/PWM outputs			4		
V/I analog inputs (AI)		5 to 10	5 to 10	5 to 10	5 to 10
V/1 analog inputs (A1)		(See Notes)	(See Notes)	(See Notes)	(See Notes)
RTD analog inputs (AI)	- 2 2 2 2			2	
V/I analog outputs (AO)	4 4 -			-	
Ethernet TCP / IP interface	TCP / IP interface				
RS-485 Serial interface	RS-485 Serial interface 1				
CAN Interface	1				
USB Host port	1				
User web pages (Webvisu)	No No No Yes No				No
Motion control	No No No Yes			Yes	
Remote I/O Mode	Yes Yes Yes Yes		No		
FTP			Yes		
Firewall			Yes		
VPN	Yes				
Maximum number of tasks			16		
	Structured Text (ST)				
	Ladder Diagram (LD)				
Programming languages		unction Chart (S			
	Function Block Diagram (FBD)				
	Continuous Function Chart (CFC)				
Online changes	Yes				
Watchdog	Yes				

	XP300	XP315	XP325	XP340	XP350
	Yes	•			
Real-time clock (RTC)	Resolution of 1 ms, max. variance of 3 seconds per day,				
	retention time	e of 14 days.			
Status and diagnostic indication	LEDs, web pa	ages and CPU's	internal memo	ory	
Isolation					
Protective earth 🖨 to all	1,500 Vdc / 1	minute (1,000	Vac / 1 minute	)	
Logic/RS-485/CAN/USB to all	1,500 Vdc / 1	minute (1,000	Vac / 1 minute	)	
Ethernet to all	1,500 Vdc / 1	minute (1,000	Vac / 1 minute	)	
Power Supply/Analog I/O to all	1,500 Vdc / 1	minute (1,000	Vac / 1 minute	)	
Digital Inputs to all		minute (1,000			
Digital Inputs Group I0x to I1x		minute (1,000	· · · · · · · · · · · · · · · · · · ·	,	
Digital Outputs to all		minute (1,000	Vac / 1 minute	)	
Maximum power dissipation	5 W				
Maximum wire size	,	AWG) with ferr			
With the Size	1.5 mm <sup>2</sup> (16 AWG) without ferrule				
Minimum wire temperature rating	75 °C				
Wire material	Copper only				
IP level	IP 20				
Conformal coating	Yes				
Operating temperature	-20 to 60 °C				
Storage temperature	-25 to 75 °C				
Operating and storage relative humidity	5% to 96%, n	on-condensing			
	7 mm from 5	to 8.4 Hz			
Vibration resistance (IEC 60068-2-6, sinus)	2 G from 8.4 to 500 Hz				
	10 sweeps each axis, 1 octave per minute				
Shock resistance (IEC 60068-2-27, half-sine)	15 G for 11 n	ns, 6 shocks in 6	each of 3 axis		
Product dimensions (W x H x D)	215.5 x 98.8	x 34.0 mm			
Package dimensions (W x H x D)	270.0 x 102.0	x 40.0 mm			
Weight	370 g				
Weight with package	430 g				

Table 3: General Features

#### **Notes:**

**V/I analog inputs (AI):** By default, each analog input is composed by 2 terminals (AIx.V and AIx.I), and when selecting one mode (V, for example), the other pin (I, for example) becomes unused. With the function *AnalogInputProbe*, provided by the *LibIntegratedIoExt* library, it is possible to use these free inputs, allowing to have up to 10 analog inputs (5 on terminals AIx.V and other 5 on terminals AIx.I), with the same technical characteristics informed on this document. For additional information, please consult the Technical Support.

**Motion control:** PLCopen Motion Control Part 1 function block support for single-axis control, multi-axis synchronization, electronic gearing (CAME), special editor for motion planning (CAM), and others.

**Maximum number of tasks:** This value represents the maximum total of user and system tasks. The detailed description of possible user tasks can be found on Project Profiles section of User Manual. Before MasterTool IEC XE v3.30, this value was defined as "5".

**Isolation:** The *Logic* term refers to the internal interfaces such as processors, memories and USB, serial and CAN communication interfaces.

**Conformal coating:** Conformal coating protects the electronic components inside the product from moisture, dust and other harsh elements to electronic circuits.

**Operating temperature:** The minimum operating temperature is 0°C for units with product revision inferior to AS/AS/AW/AE for XP300/XP315/XP325/XP340 respectively.

# 4.2. Standards and Certifications

Standards and Certifications					
IEC	61131-2: Industrial-process measurement and control - Programmable controllers - Part 2: Equipment requirements and tests  61131-3: Programmable controllers - Part 3: Programming languages				
ONV.COM.AF	DNV Type Approval – DNV-CG-0339 (TAA000013D) (Except the XP350)				
CE	2014/30/EU (EMC) 2014/35/EU (LVD) 2011/65/EU and 2015/863/EU (ROHS)				
UK	S.I. 2016 No. 1091 (EMC) S.I. 2016 No. 1101 (Safety) S.I. 2012 No. 3032 (ROHS)				
CUL US	UL/cUL Listed – UL 61010-1 UL 61010-2-201 (file E473496) (Except the XP350)				
EHC	TR 004/2011 (LVD) CU TR 020/2011 (EMC)				

Table 4: Standards and Certifications

## 4.3. Memory

	XP300	XP315	XP325	XP340	XP350
Addressable input variables memory (%I)			2 KB		
Addressable output variables memory (%Q)			2 KB		
Direct representation variable memory (%M)			1 KB		
Symbolic variable memory	2 MB	2 MB	2 MB	6 MB	2 MB
Program memory	3 MB	3 MB	3 MB	8 MB	3 MB
Total memory Program memory (max. defined per model) + Source code memory (backup) + Webvisu files memory	64 Mbytes				
Retain/persistent memory  (user configurable)	7,5 KB  (Expandable up to 64 KB using Recipes stored on User Files memory (see article on knowledge base))				
User files memory (backup)			8 MB		·

Table 5: Memory

### **Note:**

**Program memory:** From version 3.40 of MasterTool IEC XE, the memory has been increased from 2MB to 3MB in the XP300, XP315, and XP325 models, and from 6MB to 8MB in the XP340 model.

## 4.4. Protocols

		Interface
Open Protocol	<b>√</b>	COM 1 / USB
MODBUS RTU Master	<b>✓</b>	COM 1
MODBUS RTU Slave	<b>√</b>	COM 1
MODBUS TCP Client	<b>√</b>	NET 1
MODBUS TCP Server	<b>√</b>	NET 1
MODBUS RTU over TCP Client	✓	NET 1
MODBUS RTU over TCP Server	<b>√</b>	NET 1
CANopen Master	<b>✓</b>	CAN
CANopen Slave	✓	CAN
	(except XP350)	
CAN low level	✓	CAN
SAE J-1939	<b>√</b>	CAN
OPC DA Server	✓	NET 1 / USB
OPC UA Server	✓	NET 1 / USB
EtherCAT Master	✓	NET 1
SNMP Agent	✓	NET 1 / USB
IEC 60870-5-104 Server	✓	NET 1
	(only XP340)	
EtherNet/IP Scanner	<b>✓</b>	NET 1

		Interface
EtherNet/IP Adapter	✓	NET 1
MQTT Client	✓	NET 1 / USB
SNTP Client (for clock synchronism)	✓	NET 1 / USB
PROFINET Controller	✓	NET 1
PROFINET Device	×	-
OpenVPN Client	✓	NET 1 / USB
OpenVPN Server	✓	NET 1 / USB
FTP Server	<b>√</b>	NET 1 / USB

Table 6: Protocols

#### **Notes:**

USB: Need to use Serial Converter, WiFi, Modem or Ethernet Adapter.

**PROFINET Controller:** Enabled for use on a simple (not ring) network with up to 8 devices. For larger applications, consult technical support.

## 4.5. RS-485

	RS-485
Connector	3-pin terminal block
Physical interface	RS-485
Communication direction	RS-485: half duplex
RS-485 max. transceivers	32
Termination	Yes (Configurable)
Baud rate	2400, 4800, 9600, 19200, 38400, 57600, 115200 bps

Table 7: RS-485 Serial Interface Features

## 4.6. CAN

	CAN	
Connector	3-pin terminal block	
Physical interface	CAN bus	
Supported standards	CAN 2.0A 2.0B (11-bit and 29-bit identifiers)	
Max. number of nodes	64	
Termination	Yes (Configurable)	
Baud rate	10, 20, 50, 100, 125, 250, 500, 800, 1000 kbit/s	

Table 8: CAN Interface Features

## 4.7. USB

	USB
Connector	USB A Female
Physical interface	USB V2.0
Baud rate	1.5 Mbps (Low Speed), 12 Mbps (Full Speed) and 480 Mbps (High Speed)
Maximum current	500 mA
Supported devices	Mass storage USB RS-232 Serial Converter USB 3G/4G Modem USB WiFi Adapter USB Ethernet Adapter

Table 9: USB Interface Features

### ATTENTION:

The CPU supports the use of only one USB device at a time. Devices such as USB HUBs, for example, are not supported.

### 4.7.1. List of Supported Devices

#### 4.7.1.1. RS-232 Converter

Controller	Manufacturer
FT232	FTDI
PL2303	Prolific

Table 10: Supported USB to RS-232 converters

#### 4.7.1.2. 3G/4G Modem

Model	Manufacturer	Type	Remarks
E303	Huawei	Bridge	-
E3272	Huawei	Bridge	-
E3276	Huawei	Bridge	-
E8372	Huawei	Router	Redirection of the configuration web page (button <i>Open Modem Configuration</i> ) is not supported for this model. In this case, the modem configuration must be done externally by plugging it directly on a PC.

Table 11: Supported USB modems

### 4.7.1.3. WiFi Adapter

Chipset	Manufacturer Example of comercial produc			
RTL8188EU	188EU Realtek TP-LINK model TL-WN725N			
		LM Technologies model LM007		
RT28xx Ralink/Mediatek		D-Link model DWA-125		
AR9271	Atheros/Qualcomm	TP-LINK model TL-WN721N		

Table 12: Supported chipsets for USB WiFi adapters

### 4.7.1.4. Ethernet Adapters

Adapter	Manufacturer
USB 3.0 to Gigabit SuperSpeed Ethernet Adapter UE300	TP-LINK
USB31000S USB 3.0 to Gigabit Ethernet Adapter	STAR TECH

Table 13: Supported USB to Ethernet adapters

## 4.8. Ethernet

	Ethernet	
Connector	Shielded female RJ45	
Auto crossover	Yes	
Maximum cable length	100 m	
Cable type	UTP or ScTP, category 5	
Baud rate	10/100 Mbps	
Physical layer	10/100 BASE-TX	
Data link layer	LLC	
Network layer	IP	
Transport layer	TCP (Transmission Control Protocol)	
	UDP (User Datagram Protocol)	
Diagnostics	LED (Link/Activity)	

Table 14: Ethernet Interface Features

# 4.9. Power Supply

	Power Supply
Nominal input voltage	24 Vdc
Input voltage	19.2 to 30 Vdc
Maximum input current (in-rush)	50 A / 300 us
Maximum input current	300 mA

Table 15: Power Supply Features



# 4.10. Digital Inputs

	Digital Inputs	
Input type	Optoisolated sink type 1	
	Two isolated groups of 8 inputs each	
	24 Vdc	
Input voltage	15 to 30 Vdc for logic level 1	
	0 to 5 Vdc for logic level 0	
Input impedance	4.95 kΩ	
Maximum input current	6.2 mA @ 30 Vdc	
Input state indication	Yes	
Response time	0.1 ms	
Input filter	Disabled or 2 ms to 255 ms – by software	

Table 16: Digital Inputs Features

### Note:

**Input filter:** The filter sampling is performed on MainTask (or Refresh function), then it's recommended to use multiple values of the task interval.

# 4.11. Fast Inputs

	Fast Inputs	
Number of fast inputs	4 (can be used as high-speed counter, External interrupt	
Tuniber of fast inputs	or normal input)	
Max. number of high-speed		
counters		
Max. number of external inter- rupts	2	
Connector configuration	I00, I01, I02 and I03	
	24 Vdc	
Input voltage	15 to 30 Vdc for logic level 1	
	0 to 5 Vdc for logic level 0	
Input impedance	1.85 kΩ	
Input maximum current	16.2 mA @ 30 Vdc	
	1-input modes	
	Normal digital input	
	External interrupt	
Configuration mode	2-input modes	
	Up/Down (A count, B direction) with zero (uses I00,	
	101, 102)	
	Quadrature 2x (uses I00, I01)	
	Quadrature 2x with zero (uses I00, I01, I02)	
	Quadrature 4x (uses I00, I01)	
	Quadrature 4x with zero (uses I00, I01, I02)	
Counting direction control	Hardware only	
Counting input detection edge	Rising edge, active at logic level 1 (except for quadrature	
	4x, where it counts on both edges)	
Data format	Signed 32-bit integer	
Operation limit	From - 2,147,483,648 to 2,147,483,647	
Maximum input frequency	100 kHz	
Minimum pulse width		
@ 24 Vdc	$2 \mu s$	

Table 17: Fast Inputs Features

#### **4.12. Digital Outputs**

	Digital Outputs	
Output type	Optoisolated transistor source type	
Maximum output current	1.5 A per output	
	12 A total	
Leakage current	35 μA	
On state resistance	105 mΩ	
External power supply	19.2 to 30 Vdc	
Switching time	$20 \mu\text{s}$ - off-to-on transition @ 24 Vdc	
	$500 \mu\text{s}$ - on-to-off transition @ 24 Vdc	
Maximum switching frequency	250 Hz	
Configurable parameters	Yes	
Output state indication	Yes	
Output protections	Yes, protection against surge voltages	

Table 18: Digital Outputs Features

Note:

**Switching time:** The required time to turn off one specific output depends on the load.

#### **Fast Outputs 4.13.**

	Fast Outputs		
Number of outputs	4 (can be used as VFO/PWM, PTO or normal output)		
Max. number of PTO outputs	2		
Max number of VFO/PWM out-	4 when using no PTO		
puts	2 when using 1 PTO		
puts	0 when using 2 PTO		
Connector configuration	Q14, Q15, Q16 and Q17		
Maximum current	0 to 500 Hz: 1.5A per output / 6.0A total		
waxiiiuiii current	500 to 200 KHz: 0.5A per output / 2.0A total		
Output type	Transistor source		
Pulse generation maximum fre-	- 200 kHz @ 60 mA		
quency	200 KHZ @ 00 IIIA		
Minimum pulse width	MINIMUM LOAD MINIMUM PULSE TIME		
@ 24 Vdc	$400~\Omega$	320 ns	
State indication	Through static reserved operands		
Protections	TVS diode at all transistor outputs		
Operation voltage	19.2 to 30 Vdc		
Output impedance	700 mΩ		
	Normal digital output		
Output modes	VFO/PWM		
Output moues	PTO (Q14 and Q16 only. Adjacent output is forced to normal		
	digital output)		

	Fast Outputs		
	PTO	VFO/PWM	
Functions executed by software	Writing of number of pulses to be generated	Writing of the frequency value to be generated (1 Hz to 200 kHz).	
	Writing of acceleration and deceleration number of pulses	Writing of outputs duty cycle (1% to 100%)	
	Start/end outputs operation	Start/end of outputs operations	
	Fast outputs diagnostics Fast outputs current state monitoring	Fast outputs diagnostics.	

Table 19: Fast Outputs Features

# 4.14. Analog Inputs

	Analog Inputs	
Input type	Voltage or current input, single ended, individually configured	
Data format	16 bits in two's complement, justified to the left	
Converter resolution	12 bits monotonicity guaranteed, no missing codes	
Conversion time	400 μs (all V/I and RTD channels enabled)	
Input state indication	Yes	
Module protections	Yes, protection against surge voltages and polarity inversion	

Table 20: Analog Inputs Features

	Voltage Input Mode		
Input ranges	Range Engineering Scale Resolution		Resolution
	0 to 10 Vdc	0 to 30,000	2.5 mV
Precision	$\pm 0.3$ % of full scale @ 25 °C		
	$\pm$ 0.010 % of full scale / °C		
Over scale	3 % of full scale		
Maximum input voltage	12 Vdc		
Input impedance	21 kΩ		
Configurable parameters	Signal type per input		
Comigurable parameters	Filters		
Low pass filter time constant	100 ms, 1 s, 10 s or disabled		

Table 21: Voltage Input Mode Features

	Current Input Mode		
Input ranges	Range	Engineering Scale	Resolution
	0 to 20 mA	0 to 30,000	$5.12 \mu A$
	4 to 20 mA	0 to 30,000	$5.12 \mu A$
Precision	±0.3 % of full scale @ 25 °C		
	$\pm$ 0.015 % of full scale / °C		
Over scale	3 % of full scale		
Maximum input current	30 mA		
Input impedance	119 Ω		
	Signal type per input		
Configurable parameters	Filters		
	Open Loop V	√alue	
Low pass filter time constant	100 ms, 1 s, 10 s or disabled		

Table 22: Current Input Mode Features

#### Note:

**Input ranges:** When configured as 4 to 20 mA, input signals lower than 4 mA will result in negative values (-7,500 for 0 mA). Starting from MasterTool IEC XE version 3.16, a new parameter called *Open Loop Value* was included to select the behavior in this situation. The default value is *Disabled* (which provides a linear reading as described above), having also the option to provide a fixed reading equal to lower and upper limits ("0" or "30000").

	RTD Input
Precision	$\pm 0.5$ % of full scale @ 25 °C
Supported scales	Pt100, Pt1000, 0 to 400 $\Omega$ , 0 to 4000 $\Omega$
Excitation current	1 mA
Resistance range (scale)	0 to 400 $\Omega$ (used for PT100)
	0 to 4000 $\Omega$ (used for PT1000)
Over Scale	5 % of full scale
Configurable parameters	Signal type per input
	Filters
Low pass filter time constant	100 ms, 1 s, 10 s or disabled
Maximum sensor cable impedance (per	$5\Omega$
wire)	J 42

Table 23: RTD Input Features

Input type	Temperature Coefficient $(\alpha)$	Measurement Band	Count	Resolution
<b>400</b> Ω	-	0 to 400 $\Omega$	0 to 4000	0.1 Ω
<b>4000</b> Ω	-	0 to 4000 $\Omega$	0 to 4000	1 Ω
Pt100E,	0,00385	-200 to 850 °C	-2000 to 8500	0.3 °C
Pt1000E		-328 to 1562 °F	-3280 to 15620	0.6 °F
Pt100A,	0,003916	-200 to 630 °C	-2000 to 6300	0.3 °C
Pt1000A		-328 to 1166 °F	-3280 to 11660	0.6 °F

Table 24: RTD Input Types

# 4.15. Analog Outputs

	Analog Outputs
Output type	Voltage or current output, individually configured
Data format	16 bits in two's complement, justified to the left
Converter resolution	12 bits monotonicity guaranteed, no missing codes
Update time	450 $\mu$ s (all outputs enabled)
Output state indication	Yes
Module protections	Yes, protection against surge voltages and polarity inversion

Table 25: Analog Outputs Features

	Voltage Output Mode		
Output ranges	Range	Engineering Scale	Resolution
	0 to 10 V	0 to 30,000	2.5 mV
Precision	±0.3 % of full scale @ 25 °C		
	$\pm$ 0.025 % of full scale / °C		
Stabilization time	4 ms		
Maximum output value	+ 10.3 Vdc		
Load impedance	$> 1 \text{ k}\Omega$		
Configurable parameters	Signal type per output		

Table 26: Voltage Output Mode Features

	Current Output Mode		
Output ranges	Range Engineering Scale Reso		Resolution
	0 to 20 mA	0 to 30,000	$5.18 \mu\text{A}$
	4 to 20 mA	0 to 30,000	$5.18 \mu A$
Precision	$\pm 0.3$ % of full scale @ 25 °C		
	$\pm$ 0.020 % of full scale / $^{\circ}$ C		
Stabilization time	4 ms		
Maximum output value	+ 20.6 mA		
Load impedance	$< 600 \Omega$		
Configurable parameters	Signal type per output		

Table 27: Current Output Mode Features

### Note:

**Output ranges:** When configured as 4 to 20 mA, the output can be set to values lower than 4 mA by assigning negative values to the output variable (-7,500 for 0 mA).

# 5. Compatibility with Other Products

To develop an application for Nexto Xpress controllers, it is necessary to check the version of MasterTool IEC XE. The following table shows the minimum version required (where the controllers were introduced) and the respective firmware version at that time:

Controller model	MasterTool IEC XE	Firmware version
XP300, XP315 and XP325	3.10 or above	1.7.0.0 or above
XP340	3.18 or above	1.8.0.0 or above
XP350	3.50 or above	1.12.5.0 or above

Table 28: Compatibility with other products

Additionally, along the development roadmap of MasterTool IEC XE some features may be included (like special FunctionBlocks, etc...), which can introduce a requirement of minimum firmware version. During the download of the application, MasterTool IEC XE checks the firmware version installed on the controller and, if it does not meets the minimum requirement, will show a message requesting to update. The latest firmware version can be downloaded from Altus website, and it is fully compatible with previous applications.

## 6. Installation

## **6.1.** Electrical Installation

### **DANGER**

When executing any installation in an electric panel, certify that the main energy supply is OFF.

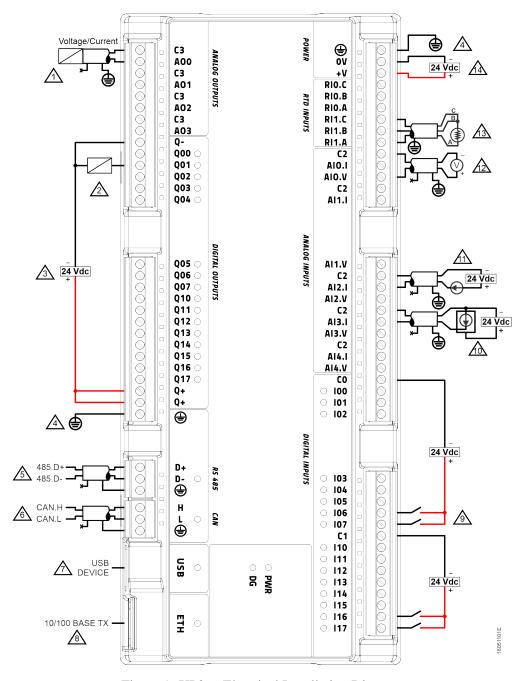


Figure 1: XP3xx Electrical Installation Diagram

#### **Diagram Notes:**

 $\Lambda$ 

Typical connection of analog output on voltage/current mode.



Typical connection of digital output (source type).



External power supply to supply outputs Q00 to Q17, terminals Q + must be connected to +24 Vdc, and terminal Q- must be connected to 0 Vdc.



Protective Earth terminals for power supply and communication ports. Both shall be externally connected to ground.



Typical connection of RS-485 serial interface.



Typical connection of CAN interface.



Please check the technical characteristics table of USB port for the list of supported devices.



Use Ethernet cables informed on Related Products section.



Typical connection of digital input (sink type). C0 and C1 are the common points for the isolated groups I0x and I1x respectively.



Typical connection of current analog input (field device with power supplied separately from analog signal).



Typical connection of current analog input (field device with power supplied with the analog signal, 2-wire).



Typical connection of voltage analog input.



Typical connection of RTD analog input (3-wire).



External power supply connection.



Protective conductor terminal.

The product has in its mechanics a label that identifies it and in it are presented some symbols whose meaning is described below:



Attention! Before using the equipment and installing, read the documentation.



Direct Current.

#### **ATTENTION**

Products with broken warranty seal are not covered in warranty.

#### CAUTION



The device is sensitive to static electricity (ESD). Always touch in a metallic grounded object before handling it.

### DANGER

Nexto Series can operate with voltage up to 250 Vac. Special care must be taken during the installation, which should only be done by qualified technical personnel. Do not touch on the wiring field when in operation.

#### **Physical Dimensions 6.2.**

Dimensions in mm.

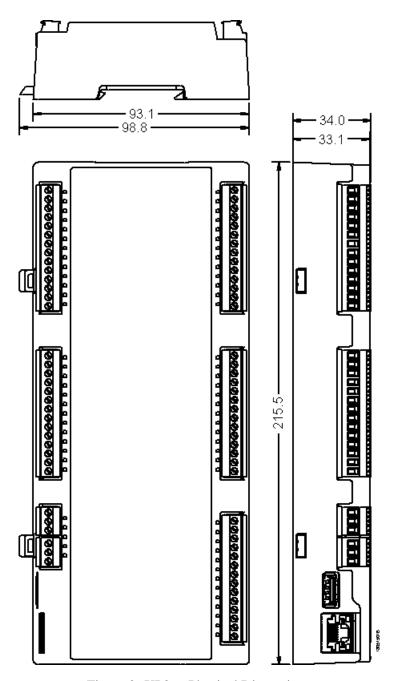


Figure 2: XP3xx Physical Dimensions

#### **6.3. Protection Circuit**

For further information, consult the "Lightining Protection" section of the Nexto Series User Manual - MU214600.

#### ATTENTION

Atmospheric discharges (thunders) may cause damages to the product although its protections. Additional protections should be used if the product's power comes from a power supply located outside the panel where it is installed because it could be vulnerable to this kind of discharges. If the field wiring of the output points is susceptible to this kind of discharge, surge suppressors should be used.

#### **Manuals** 7.

For further technical details, configuration, installation and programming, the table below should be consulted.

The table below is only a guide of some relevant documents that can be useful during the use, maintenance, and programming of this product.

Code	Description	Language
CE114000	Nexto Series - Technical Characteristics	English
CT114000	Série Nexto – Características Técnicas	Portuguese
CS114000	Serie Nexto – Características Técnicas	Spanish
MU216600	Nexto Xpress User Manual	English
MU216000	Manual de Utilização Nexto Xpress	Portuguese
MU214600	Nexto Series User Manual	English
MU214000	Manual de Utilização Série Nexto	Portuguese
MU299609	MasterTool IEC XE User Manual	English
MU299048	Manual de Utilização MasterTool IEC XE	Portuguese
MP399609	MasterTool IEC XE Programming Manual	English
MP399048	Manual de Programação MasterTool IEC XE	Portuguese
MU214606	MQTT User Manual	English
MU223603	IEC 60870-5-104 Server Device Profile Document	English
NAP151	Utilização do Tunneller OPC	Portuguese
NAP165	Comunicação OPC UA com Controladores ALTUS	Portuguese
NAP165_ing	OPC UA Communication with ALTUS Controllers	English

Table 29: Documents Related